

STEEL PLATE BUTT-WELDING PIPE FITTINGS

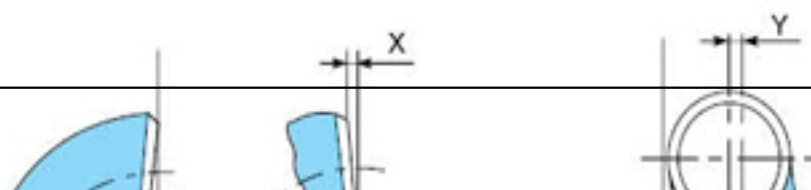
KS B1543 / JIS B2313

Type Of Pipe Fitting		Nominal diameter				
		15A-65A	80A-100A	125A-200A	250A-450A	500A-600A
		Tolerance				
All Pipe Fitting	(OD)	+1.6 -0.8	± 1.6	+2.4 -1.6	+4 -3.2	
	(ID)	± 0.8	± 1.6		± 3.2	
	(T)	+Not Specified			-12.5%	
90° Elbow 45° Elbow	(A,B)	± 1.6			± 2.4	
180° Elbow	(P)	± 6.4			± 9.5	
	(K)	± 6.4				
	(U)	1.6			3.2	
Reducer	(H)	± 1.6			± 2.4	
Tee	(C, M)	± 1.6			± 2.4	
Outside Of End Peripheral Length						

RIGHT ANGLE FOR SHAFT-CENTER OF PIPE FITTINGS

KS B 1522, JIS B 1522
 KS B 1541, JIS B 1541
 KS B 1543, JIS B 2313

ITEM	Type Of Pipe Fitting	Nominal diameter					
		15A-100A	124A-200A	250A-300A	350A-400A	450A-600A	650A-750A
		Tolerance					
Off Angle(X)	All Pipe Fitting	0.8	1.6	2.4		3.2	
Off Plane(Y)		1.6	3.2	4.8	6.4	9.5	



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